



Dart Aerospace Ltd.
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D2282-041

Job Sheet 183571



Part No: D2282-041

Job Qty: 25 ea

DAS

Part Name: T Assembly

30 ea 21
9-89



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/20/18

Job Tracking No:

Due Date: 10/22/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea	10/22/18	10/22/18	0.00	0.00	Start Up Large Fab-1		DRK 18-11-20
100	Large Fab	25 pcs	10/22/18	10/22/18	0.00	4.36	Large Fab 1		DRK 18-11-20
110	QC	25 pcs	10/22/18	10/22/18	0.00	0.00	QC9		EL
120	Small Fab	25 pcs	10/22/18	10/22/18	0.00	1.32	Small Fab		ST N/A
130	QC	25 pcs	10/22/18	10/22/18	0.00	0.00	QC5		
140	Packaging	25 pcs	10/22/18	10/22/18	0.00	0.00	Packaging3		DAS 21 NOV 21 2018
150	QC21-SA	25 Ea	10/22/18	10/22/18	0.00	0.00	QC21		9-89 NOV 21 2018

Part Op 100 - 1-Weld as per D2282-041 'T' Handle Assembly Grind chamfers and ensure full penetration as per dwg D2282
Descriptions: *****brush weld right after welding, to take color off ***** A/RER316L SS Filling Rod 1136585-21

120 - Tumble

140 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2282-3	Tube	25 Ea (1 ea)	90-Start up Operation	512737(2)
D2282-5	Tube	25 Ea (1 ea)	90-Start up Operation	5090136 (28)

5101265 (19)
5089005 (11)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2282-3	25	29	0
	D2282-5	25	34	0

Part Specifications

Specifications could not be found.



Container No: S129568



Part: D2282-041

Job No: 183571

Serial No/Batch: S129568

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/20/18

Plex 9/20/18 2:32 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																											
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